

Fig 7

FOOT/20" E/EED0660

200

Receive Job - Microsoft Internet Explorer

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EHS  
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Gen. CDE  
ST COE

### Inspection and Repair Services

#### Receive Job

Quantity 3 S/N Prefix \*AE Dwg# \*103E3026P001 \*Optional

Select the Job# : 31298 | GENERAL ELECTRIC | (14) F/9E FUEL NOZ

OR

Select the Temporary Job# : 205 |

OR

If Job# is not Available : 205

New Temp Job# 205 Cancel

Internet zone

22 Hierarchical Menu Trees Created

Fig 2



Li: 87

TOPS 2000 EEE0660

520

Office

Microsoft

Home Page - Microsoft Internet Explorer provided by EE Power Systems

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Inspection and Repair Services

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Site :

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Approval

502

504

503

22 Hierarchical Menu Trees Created

Start Internet

Inbox - Microso...

Home Page - ...

Microsoft Powe...

FWA Test Script...

zip

11:24 AM

Fig 5

TOPICS "EEEEEE"

600

Planning - Microsoft Internet Explorer provided by GE Power Systems

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Address http://atl048.geps.ge.com:2038/tops3/topsPlanning.jsp

Office Microsoft

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EHS Quality PAC DART Gen COE ST COE

Inspection and Repair Services

Planning Search

Select the Available Job#

Job#

Customer

Description

30481 | TRANSCO | F3/LP ROTOR

Segment

Component

Customer

Drawing #

Narrow Search

Plan Information

Standard Plan

SP20001 | 7E11 Rotor

OR

Previously Built Plan

Next

Cancel

22 Hierarchical Menu Trees Created

Start

Inbox - Mic...

Planning - ...

Microsoft P...

FW: Test S...

zip

Internet

11:54 AM

602

603

Fig 6



700  
T00T70"E4EED660

Planning Parts - Microsoft Internet Explorer provided by GE Power Systems

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Office Microsoft

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Inspection and Repair Services

Planning Assembly

Job# 30481 Plan 30481-SP20001  
Segment PG, GAS Customer TRANSCO

Assembly description

Drawing # Serial # Component

Attach >> Detach >>

Part Description

Parts Structure

2077-30481  
2077-AS12345  
2077-AS12346  
2077-AS12347

702

703

704

Available 705

Selected

SubPlan Description

1 | CR Receive & Inspect  
10 | Turbine Rotor Disassembly  
11 | Turbine Thru Bolts  
12 | Turbine Pieces  
13 | Turbine Rotor Assembly  
2 | CR Clean & NDT  
3 | CR Machine & Balance  
4 | CR Disassembly  
5 | Comp Wheel Full Reblade

>>> <<<

All

SubPlan Description

706

Next Cancel

22 Hierarchical Menu Trees Created

Start Inbox - Mic... Planning P... Microsoft P... FW: Test S... 12p

Internet

11:57 AM

F:87

TOP720" EEE0660

800

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Microsoft

Office

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803

802

801

804

806

807

Inspection and Repair Services

Planning Steps

Customer : TRANSCO

Segment : PG GAS

Plan : 30481-SP20001

Job# : 30481

Mile Stone	Sub plan	Step	OpCode	Duration	Description	Insp. Form	M. Sheet	Select
	10	010	WF16		Set rotor vertical and install in stacking stenc			
	10	020	WF17		Unstretch turbine rotor studs			
	10	030	WF19		Disassemble Turbine Rotor			

Parts Status

Parts Available

Parts On Hold

Reassign Parts

Show parts on Final Step

Drawing# - Serial#

Keep Parts On Hold

Release Hold

Scrap Part

Show Scrap Part

View Extra Text

Add Extra Text

View Log

Attach Insp Form

Detach Insp Form

View Insp Form

Attach M. Sheet

Detach M. Sheet

View M. Sheet

Back

Finish

Cancel

22 Hierarchical Menu Trees Created

Start

Inbox - Mic...

Planning P...

Microsoft P...

FW. Test S...

zip

Internet

11:57 AM

Fig 8



900

T00T70"EZE0660

Office

Microsoft

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Inspection and Repair Services

Approve

901

Plan for review

Method Sheet

Inspection Form

Load

Approve

Cancel

Start

Inbox - Mic...

Approve P...

Microsoft P...

FW: Test S...

zip

Internet

11:59 AM

Fig 9

TOP001-SP00005

1000

Office

Microsoft

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Approve Plan Steps

List of steps Plan T00001-SP00005 Created for: T00001 Part Type Bucket Drawing #

1001

NO SUBPLANS ARE ATTACHED

1002

1003

Options Reason for decline I

Accept Decline

Finish

22 Hierarchical Menu Trees Created

Start Arrow Plan... Microsoft P... FW: Test S... zip

Inbox - Mic...

Internet

12:01 PM

Fig 10

TOP 20" EEE0660

1100

Microsoft Office

Approve Plan - Microsoft Internet Explorer provided by GE Power Systems

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12:01 PM

## Inspection and Repair Services

### Approve Method Sheet

Method#

Fig 11

TOPP20"EE0600

1200

Process Steps - Microsoft Internet Explorer

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## Inspection and Repair Services

### Process Job

1202

Job# 31898 Plan 31898-SP00002  
Customer GENERAL ELECTRIC Component Rotor

Check job status details

Show Parts Status

~1203

Select step to proceed with

1204

Sub Plan	Step	OpCode	Duration
1	010	BA01	
1	020	BZ01	
1	030		
1	040	BA02	
1	050	BA05	
1	060	BA07	
1	070	BA10	

Select

Description

<input type="checkbox"/>	Receive Buckets. Issue receiving report.
<input type="checkbox"/>	QC TOLLGATE *
<input type="checkbox"/>	TECH TO REVIEW DATA AND ADVISE NEXT OPERATION
<input type="checkbox"/>	Issue incoming visual inspection report
<input type="checkbox"/>	Clean buckets
<input type="checkbox"/>	Issue incoming FPI report
<input type="checkbox"/>	Dimensionally inspect bucket

Back

Next

Close

Fig 12

TOPP20"E2E0660

1300

Process - Parts Status - Microsoft Internet Explorer

File Edit View Favorites Tools Help

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Inspection and Repair Services

Process - Parts Status

Sub Plan	Step	Drawing#	Serial#	Tag#	Hold	State
1	010	2077-TYR4356				ServiceRunning

Back

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Internet zone

F1813

TDOT 40" EEE0660

1400

TOPS3 - Total Operational Planning Services Support System - Microsoft Internet Explorer

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EHS Quality

RO # : 31898

Customer : GENERAL ELECTRIC

Sub Plan : 1

Step : 010

Drawing : 2077

Component : Rotor

Op.Code : BAO1

Description : Receive Buckets.  
Issue receiving

Select any of the following :

Fill Inspection Form

Add Additional Form

Attach File

View File

Job Log

View

Update

Available Parts

Work Complete >>

<< Undo Complete

Select All

Parts Hold

Voucher

Hours

Complete Parts

1403

1404

1405

1401

<Back

Finish

Cancel

Internet zone

Fig 14



TOTAL "E" EEO660

1500

QPL-FA05 - Microsoft Internet Explorer

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Links Inspection

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Operation  
Reference  
Quality

22 Hierarchical Me

### QUALITY PERFORMANCE CHECKLIST

1501 QPL FA05  
EXTERNAL INSPECTION SEE QPS FA05

1502 / 1501

CUSTOMER: EXTERNAL FIRE DAMAGE: JOB NO: 30632

YES NO

IF DAMAGE IS INDICATED IN CHECKS MAKE A NOTE BELOW DESCRIBING

TANK WALL DISTORTION				WELD CRACKING							
HV SIDE	Y	N	LV SIDE	Y	N	LV SIDE	Y	N	ENDS	Y	N

COVER DAMAGE				CONTROL CABINET DAMAGE													
WELDS	Y	N	FLANGES	Y	N	BRACES	Y	N	HOUSING	Y	N	CONTROLS	Y	N	WIRING	Y	N

### ACCESSORY DAMAGE

PUMPS	Y	N	FLANGES	Y	N	WELDS	Y	N	FLANGES	Y	N	WELDS	Y	N	FLANGES	Y	N

1501

REMARKS

INSPECTED BY: DATE: AUDITED BY: DATE:

Fig 15

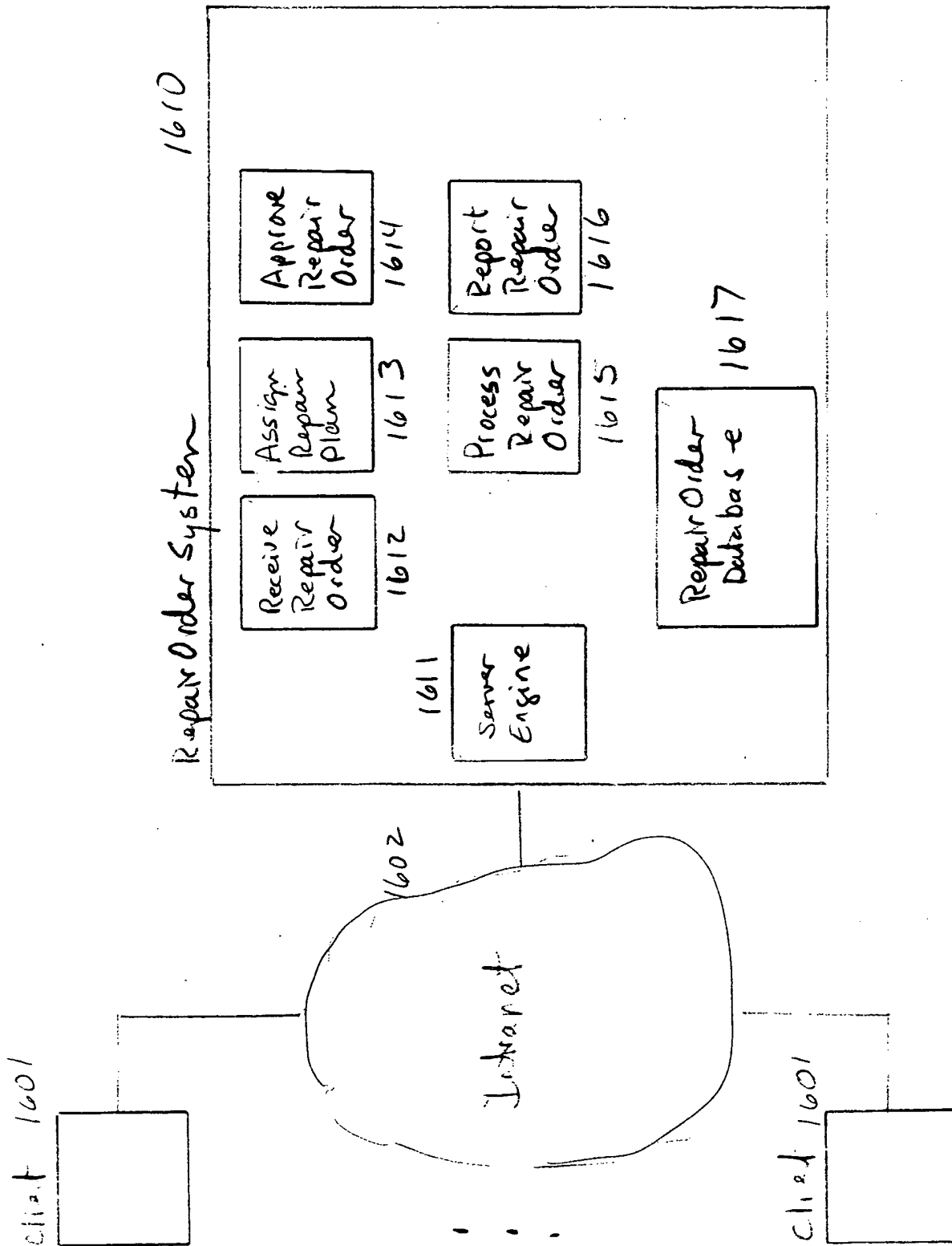
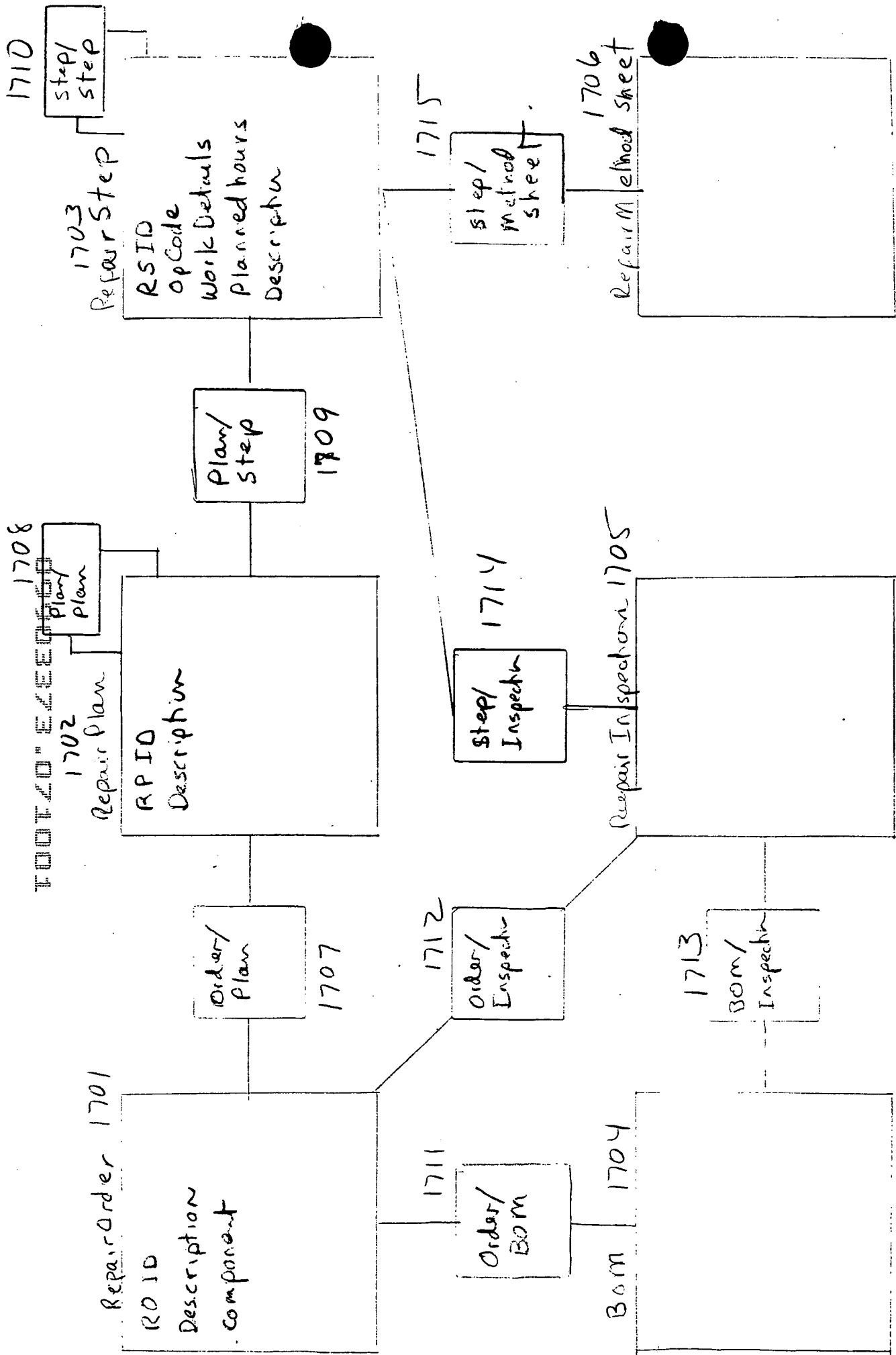


Fig 16



78

09903373-071001

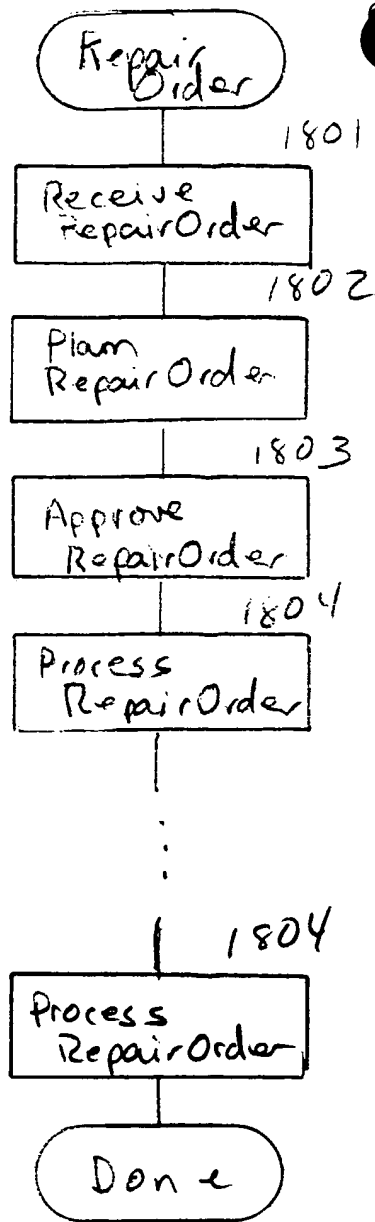


Fig 18

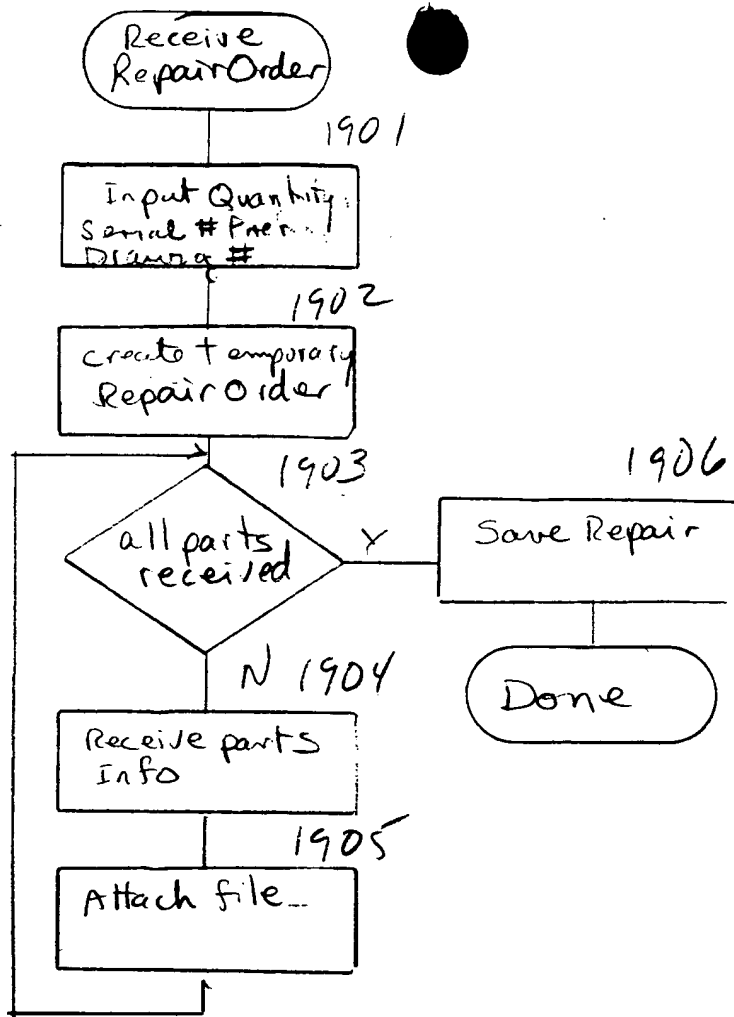


Fig 19

09903373-071001

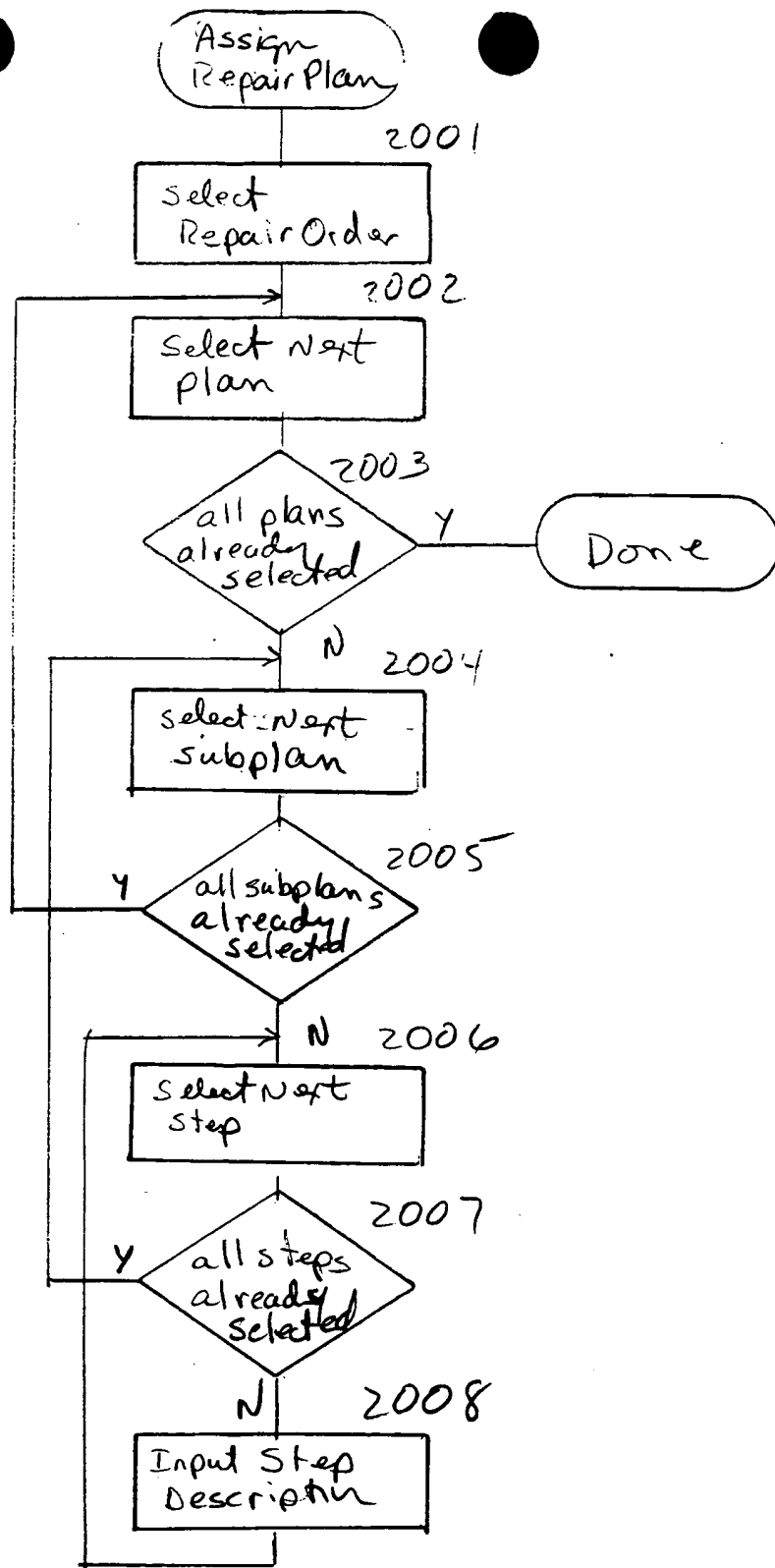


Fig 20



09903373.071001

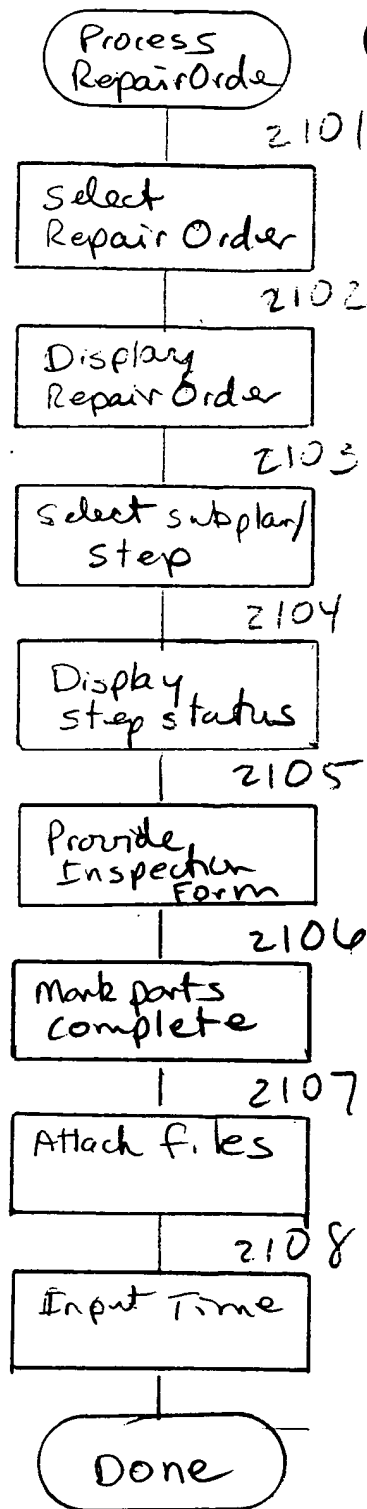


Fig 21